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# Effect of Manganese Oxide Doping of Tin Oxide Thin Films on the Optical and Structural Properties

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#### Abstract:

Tin oxide pure and manganese oxide doped (SnO<sub>2</sub>:Mn<sub>2</sub>O<sub>3</sub>) films were grown on a glass substrate in vacuum by pulsed laser deposition (PLD) technique (using Nd: YAG Laser) at different ratios of Mn<sub>2</sub>O<sub>3</sub> (0, 3, 5, 7, 9) % wt. The structural and optical properties were studied. The X-ray diffraction (XRD) studies showed the structure nature of the films to be polycrystalline and rutile tetragonal. The optical transmittance spectra and optical constants of the prepared thin films, such as extinction coefficient (k), refractive index (n), and real ( $\epsilon_r$ ) and imaginary parts ( $\epsilon_i$ ) of the dielectric constant, were investigated. The values of the energy band gap increased from 3.5 eV to 3.55 eV with increasing the doping concentration.

Keywords: pulse laser deposition, tin oxide, Optical properties.

# تأثير ذرات أوكسيد المنغنيز على الخواص البصرية والتركيبية لأغشية أوكسيد القصدير الرقيقة

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#### الخلاصة:

تم ترسيب أغشية رقيقة من أوكسيد القصدير النقي والمشوب بأوكسيد المنغنيز (SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub>) على قواعد زجاجية وبنسب وزنية مختلفة (0، 3، 5، 7، 9) ٪ بتقنية الترسيب بالليزر النبضي (PLD) باستخدام ليزر Nd: YAG. تمت دراسة الخصائص التركيبية والبصرية للأغشية المحضرة حيث أظهرت دراسة حيود الأشعة السينية (XRD) أن الأغشية متعددة التبلور بتركيب رباعي قائم الزاوية كذلك فحص لها طيف النفاذية الأشعة الصوئية والثوابت البصرية مثل معامل الخمود (k) ومعامل الانكسار (n) والجزء الحقيقي والجزء الحقيقي من ثابت العزل الكهربائي. ولوحظ ان قيم فجوة الطاقة تزداد بزيادة تركيز الشوائب من 3.5 فولت إلى 3.5

#### Introduction

Tin dioxide  $(SnO_2)$  films are n-type semiconductor materials with a wide energy gap band (3.7 eV) [1]. The study of  $SnO_2$  thin film is of great interest due to its attractive features such

as uniformity, good optical properties, electrical properties, chemical properties, mechanical hardness, heat treatment stability, and low cost. [1-4]. There are many deposition methods used to prepare SnO<sub>2</sub> films. Pulsed Laser Deposition (PLD) is one of the most effective physical methods to produce nanoparticles with high quality, low cost, single step, and no contamination. PLD is used to accomplish high-quality SnO<sub>2</sub> thin films. [5-8]. Metal oxides (e.g., MnO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, RuO<sub>2</sub>, and VO) offer high pseudo capacitance through fast and reversible redox reactions near the surface of active materials [9]. Manganese oxide is important among such oxide materials because of its attractive high specific capacity, non-toxicity in conjunction with its earth abundance, and environmentally compatible. (Mn) is a transition metal with oxidation states (+4, +3, +2) and can give several phases of manganese oxides such as Mn<sub>5</sub>O<sub>8</sub>, Mn<sub>3</sub>O<sub>4</sub>, Mn<sub>2</sub>O<sub>3</sub>, MnO<sub>2</sub>, and MnO<sub>2</sub>. It has a simple rutile tetragonal structure known as the mineral Hausmannite at ambient air temperature and a distorted spinel structure [10-11].

Sabri et al. [12] reported the influence of Mn doping on the structural and optical properties of SnO<sub>2</sub> nanoparticles. The crystallite size was found to be 24 to 35 nm. Singh et al. [13] prepared MnO<sub>2</sub>-SnO<sub>2</sub> nanocomposite as a sensing device for liquefied petroleum gas (LPG). X-ray diffraction pattern proved that the material is highly crystalline with an average crystallite size of 16.786 nm with a cubic phase manganese oxide and tetragonal tin oxide. The energy band gap values were 3.407 eV, 3.037 eV, and 3.202 eV for MnO<sub>2</sub>, SnO<sub>2</sub>, and MnO<sub>2</sub>-SnO<sub>2</sub>, respectively. Hussein et al. [14] fabricated (PEO-PVP) blend doped with SnO<sub>2</sub>/MnO<sub>2</sub>NPs for photodegradation of organic pollutants with low cost, high activity, high propagation and antiaggregation of nanoparticles compared with other materials. The results indicated that the absorbance of the (PEO-PVP) blend increases by about 51% with the addition of 4.5 MnO<sub>2</sub> NPs.

This work is concerned with the synthesis of manganese oxide doped tin oxide with various doping ratios. It explores the role of doping ratio on the microstructure of the prepared thin film samples and its optical properties. The main goal of this work is to produce good properties in SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> based systems.

# **Experimental Procedure**

SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films with different doping ratios (0, 3, 5, 7, 9) % wt. were prepared by the PLD technique on  $(2.5 \times 8 \text{ cm}^2)$  glass substrates of 1 mm thickness. The glass substrates were cleaned with a methanol solution in an ultrasonic bath for 30 min. Thin films were deposited using (Nd: YAG) laser of (1064 nm) wavelength with a fluency of (400-700 mJ/cm<sup>2</sup>). SnO<sub>2</sub> and Mn<sub>2</sub>O<sub>3</sub> powder (supplied by Sigma-Aldrich) were pressed into pellets of (1 cm) diameter by uniaxial pressure (~0.8 MPa). The Pellets were the target in the system placed (1 cm) away from the substrate. The thin films were analyzed with an X-ray diffractometer (Siemens D-5000) for their structural properties. The optical properties of the films were studied by a UV-Vis spectrometer (OPTIMA SP-3000) at the wavelength range of (300- 1100) nm at room temperature.

# **Results and discussion :**

The XRD patterns, shown in Figure (1), demonstrate the crystal structure of  $SnO_2$ : $Mn_2O_3$  thin films, of t $\approx$ 150 nm thickness, deposited on the glass substrates at different ratios of  $Mn_2O_3$  (0, 3, 5, 7, 9) % wt. The (d) spacing was calculated from the following equation (Brag law):

$$2d \sin\theta = n\lambda$$
 ... (1)

Where:  $\lambda$  is the wavelength ( $\lambda$ =1.5406Å from Cu-K $\alpha$  source), n is an integer and  $\theta$  is diffraction angle (Bragg angle) in radian.

The crystal size D for each XRD peak was calculated using Scherrer equation [15]:

$$D = \frac{0.94\lambda}{\beta \cos \theta} \qquad \dots (2)$$

Where:  $\beta$  is the Full Width at Half Maximum (FWHM) of the XRD peaks. The dislocation density ( $\delta$ ) and the micro strain train ( $\epsilon$ ) were measured using the following equations:

$$\delta = \frac{1}{D^2} \qquad \dots (3)$$

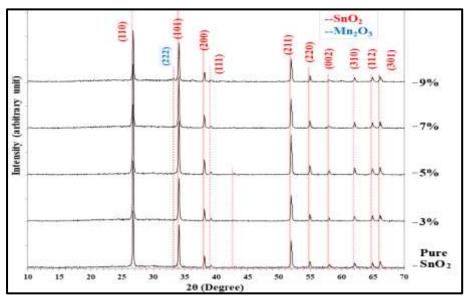
$$\dot{\varepsilon} = \frac{\beta \cos \theta}{4} \qquad \dots (4)$$

The diffraction peaks were indexed and retrieved by the JCPDS standard data (No. 88-0287). All the films were polycrystalline and had a tetragonal structure. The most intense peaks were located at  $2\theta$ =26.8137, 34.1176, 38.1618, 39.1667, 51.9853, 54.9510, 58.0392, 62.0833, 64.9510, 66.1765 degrees corresponding to the planes (110), (101), (200), (111), (211), (220), (002), (310), (112) and (301), respectively. This result agrees with other reported studies [16,18].

There was no trace of impurities phase of manganese in the oxide XRD patterns at (3, 5 and 7) % doping ratios, which agrees with the results of Sharma and Sharma [19]. But impurities were detected at 9% doping ratio for the diffraction peaks at  $2\theta$ =33.1863 corresponding to the (222) plane. The result agrees with JCPDS (card No. 89-4836) [10].

The peaks of the XRD patterns were observed to be shifted towards higher angles when increasing the  $MnO_2$  ratio indicating that the Mn ions have substituted the Sn positions without changing the rutile structure [20]. The crystallite size decreased with the introduction of the  $MnO_2$  dopant because the growth of the crystal grains was inhibited, resulting in the existence of Mn ions in  $SnO_2$ . The oxygen vacancies increased with  $MnO_2$  doping because the ionic radius of  $Mn^{3+}$  ions of 0.65 A° is smaller than that of  $Sn^{4+}$  ions of 0.69 A°. Hence, the crystallite size decrease is due to the disturbance in the long-range crystallographic ordering [19,21,22].

Figure 1: The XRD pattern of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> thin films at different doping ratios.



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		(Deg.)	d <sub>hkl</sub> (Å)	D (nm)	hkl	Phase	$\delta \times 10^{15}$ (line/m <sup>2</sup> )	<b>e</b> ×10 <sup>-3</sup>
	26.8137	0.1716	3.3222	47.6	(110)	SnO <sub>2</sub>	0.44	0.73
Pure	34.1176	0.2206	2.6258	37.7	(101)	SnO <sub>2</sub>	0.70	0.92
	38.1618	0.2451	2.3564	34.3	(200)	SnO <sub>2</sub>	0.85	1.01
	39.1667	0.2696	2.2982	31.3	(111)	SnO <sub>2</sub>	1.02	1.11
	51.9853	0.2451	1.7576	36.1	(211)	SnO <sub>2</sub>	0.77	0.96
	54.9510	0.2450	1.6696	36.6	(220)	SnO <sub>2</sub>	0.75	0.95
	58.0392	0.3431	1.5879	26.5	(002)	SnO <sub>2</sub>	1.43	1.31
	62.0833	0.2941	1.4938	31.5	(310)	SnO <sub>2</sub>	1.01	1.10
	64.9510	0.2696	1.4346	34.9	(112)	SnO <sub>2</sub>	0.82	0.99
	66.1765	0.3187	1.4110	29.8	(301)	SnO <sub>2</sub>	1.13	1.17
	26.8137	0.1961	3.3222	41.7	(110)	SnO <sub>2</sub>	0.58	0.83
	34.0931	0.2206	2.6277	37.7	(101)	SnO <sub>2</sub>	0.70	0.92
	38.1618	0.2206	2.3564	38.1	(200)	SnO <sub>2</sub>	0.69	0.91
	39.1912	0.1961	2.2968	43.0	(111)	SnO <sub>2</sub>	0.54	0.81
3	52.0098	0.2696	1.7569	32.8	(211)	SnO <sub>2</sub>	0.93	1.06
	54.9510	0.2205	1.6696	40.6	(220)	SnO <sub>2</sub>	0.61	0.85
	58.0882	0.1961	1.5867	46.4	(002)	SnO <sub>2</sub>	0.47	0.75
	62.0833	0.2696	1.4938	34.4	(310)	SnO <sub>2</sub>	0.84	1.01
	64.9755	0.2696	1.4341	34.9	(112)	SnO <sub>2</sub>	0.82	0.99
	66.1520	0.2451	1.4114	38.7	(301)	SnO <sub>2</sub>	0.67	0.90
	26.7892	0.1961	3.3252	41.7	(110)	SnO <sub>2</sub>	0.58	0.83
	34.0931	0.2451	2.6277	33.9	(101)	SnO <sub>2</sub>	0.87	1.02
	38.1618	0.2451	2.3564	34.3	(200)	SnO <sub>2</sub>	0.85	1.01
	39.1667	0.2451	2.2982	34.4	(111)	SnO <sub>2</sub>	0.84	1.01
5	51.9608	0.2451	1.7584	36.1	(211)	SnO <sub>2</sub>	0.77	0.96
_	54.9510	0.2696	1.6696	33.2	(220)	SnO <sub>2</sub>	0.91	1.04
	58.0147	0.2206	1.5885	41.2	(002)	SnO <sub>2</sub>	0.59	0.84
-	62.1078	0.2206	1.4933	42.1	(310)	SnO <sub>2</sub>	0.57	0.82
-	64.9510	0.3677	1.4346	25.6	(112)	SnO <sub>2</sub>	1.52	1.35
	66.1520	0.2941	1.4114	32.2	(301)	SnO <sub>2</sub>	0.96	1.08
-	26.7892	0.1961	3.3252	41.7	(110)	SnO <sub>2</sub>	0.58	0.83
-	34.0686	0.2206	2.6295	37.7	(101)	SnO <sub>2</sub>	0.70	0.92
-	38.1618	0.1961	2.3564	42.9	(200)	SnO <sub>2</sub>	0.54	0.81
_	39.1667	0.2206	2.2982	38.2	(111)	SnO <sub>2</sub>	0.68	0.91
7	51.9608	0.2451	1.7584	36.1	(211)	SnO <sub>2</sub>	0.77	0.96
	54.9510	0.2450	1.6696	36.6	(220)	SnO <sub>2</sub>	0.75	0.95
	58.0392	0.2941	1.5879	30.9	(002)	SnO <sub>2</sub>	1.05	1.12
-	62.0833	0.2696	1.4938	34.4	(310)	SnO <sub>2</sub>	0.84	1.01
-	64.9755	0.2941	1.4341	32.0	(112)	SnO <sub>2</sub>	0.97	1.08
	66.1765	0.2696	1.4110	35.2	(301)	$SnO_2$	0.81	0.99
9	26.8137	0.1961	3.3222	41.7	(110)	$SnO_2$	0.58	0.83
	33.1863	0.3432	2.6974	24.2	(222)	$Mn_2O_3$	1.71 0.70	1.44
	34.1176 38.1618	0.2206	2.6258 2.3564	37.7 42.9	(101)	SnO <sub>2</sub> SnO <sub>2</sub>	0.54	0.92
	39.1912	0.1961 0.2451	2.3364	<u>42.9</u> 34.4	(200) (111)	SnO <sub>2</sub> SnO <sub>2</sub>	0.84	1.01
	51.9853	0.2451	1.7576	36.1	(211)	$SnO_2$ SnO <sub>2</sub>	0.84	0.96
	54.9510	0.2431	1.6696	40.6	(211)	$SnO_2$ SnO <sub>2</sub>	0.77	0.96
	57.9902	0.2206	1.5891	33.7	(002)	$SnO_2$ SnO <sub>2</sub>	0.88	1.03
	62.1078	0.2696	1.4933	34.4	(310)	$SnO_2$	0.88	1.03
-	64.9510	0.2090	1.4933	34.4	(112)	$SnO_2$	0.84	1.01
	66.1520	0.2941	1.4346	29.8	(301)	$SnO_2$	1.13	1.08

The values of lattice contents a and c were measured according to the relation:

$$\frac{1}{d} = \frac{h^2 + k^2}{a^2} + \frac{l^2}{c^2} \qquad \dots (5)$$

**Table 2:** The values of lattice contents of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios.

Mn%	a (Å)	<b>c</b> (Å)
0	4.69830	3.17578
3	4.69830	3.17334
5	4.70252	3.17701
7	4.70252	3.17578
9	4.69830	3.17823

The value of d spacing belonging to the (110) plane was found to increase with the increase of the doping ratio reflecting growth in lattice parameters by increasing the  $Mn_2O_3$  ratio, as seen in Table 2. This result was also found by Sharma et al. [23]. This behavior is expected due to the difference in the ionic radii of Sn and Mn ions. The FWHM values belong to the [110] plane of SnO<sub>2</sub>, pointed out a reduction of crystallinity accompanying the insertion of  $Mn^{+3}$  ions in the oxide lattice, as shown in Table 1. The growth of the microstrain, as shown in the same table, causes the reduction of crystallite size.

It is evident that no traces of  $Mn_2O_3$  were detected in the XRD patterns at low doping concentrations (0, 3, 5 and 7 %). Tiny peak was observed at a high doping ratio of 9% located at  $2\theta$ =33.18° corresponding to (222) plane.

The UV- Visible transmittance of the SnO<sub>2</sub> and SnO<sub>2</sub>:  $Mn_2O_3$  thin films with different doping ratios (0, 3, 5, 7 and 9%) was measured using (OPTIMA SP-3000) spectrophotometer at wavelength 300-1100 nm. Figure (2) shows maximum transmittance at a doping ratio of 9%.

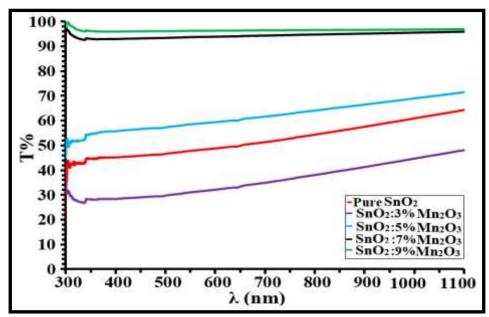


Figure 2: Transmittance spectra of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios.

The increase in transmittance accompanied the increase in the doping ratio from 3 to 9% wt, as shown in Table (3). The increasing in Mn<sub>2</sub>O<sub>3</sub> ratio made the prepared films more opaque or

less transparent (lowering the absorption coefficient), which is reflected by the shift of the absorption edge toward higher values of energy [21].

A relation between the coefficient of absorption  $\alpha$  and incident photon energy hv can be illustrated by Equations (6) and (7) [25,26]:

$$\alpha = 2.303 \frac{A}{t} \qquad \dots (6)$$

Where: A is the absorbance and t is the thickness of the film .

The optical energy gap  $E_g$  was measured from Tauc relation:

$$(\alpha h v)^2 = B (h v - E_g) \qquad \dots (7)$$

Where: h is Planck's constant, v is the frequency of the incident light, and B is a constant. The optical energy band gap values  $(E_g)$  for SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films were calculated depending on the absorption spectra. Plots of  $(\alpha hv)^2$  versus hv for thin films for the different doping ratios, shown in Figures (3) and (4), were linear, indicating the direct band gap nature of the films. Extrapolating the line to the hv axis gives the band gap energy, as given in Table 3. The value  $E_g$  of SnO<sub>2</sub> thin film is (3.5eV), which agrees with the result of Sharma and Sharma [19]. A doping ratio of 3% decreased the band gap energy to about 3.4 eV; this decrease can result in the dopant atoms to the formation of donor levels within the energy gap near the conduction band. Thus, a thin film sample will absorb photons at low energy. The  $E_g$  at other ratios increases with Mn<sub>2</sub>O<sub>3</sub> doping, achieving a maximum value of 3.55 eV at 9%.

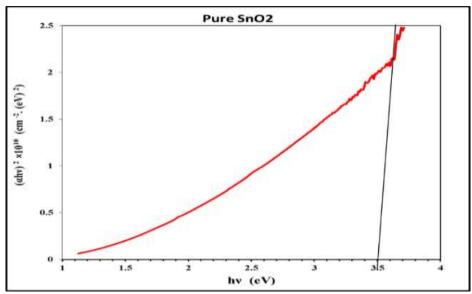


Figure 3: Optical band gap of SnO<sub>2</sub> films grown on glass substrates.

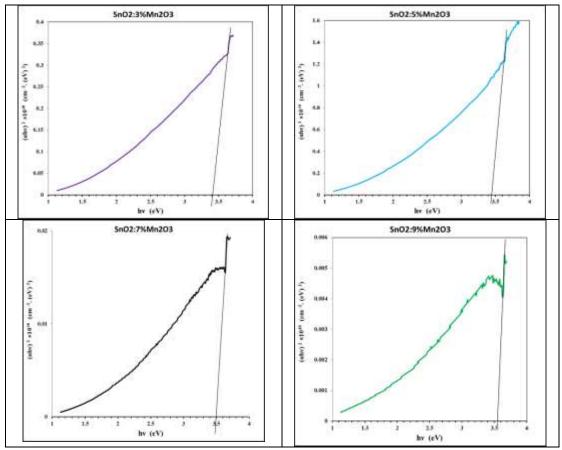


Figure 4: Optical band gap of SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios.

The increase of the energy band gap by increasing the doping ratio ( $Mn_2O_3$  content), which can be explained according to the Burstein-Moss (BM) effect, is ascribed to the increase in carrier concentration. In heavily doped semiconductors, excess electrons occupy levels near the conduction band. As optical transitions are vertical in SnO<sub>2</sub> and Pauli Exclusion Principle restricts states to be singly occupied, valence electrons need additional energy to be excited to higher states in the conduction band. According to Burstein, the magnitude of Burstein-Moss shift ( $\Delta E$ ) <sub>BM</sub> in the energy gap defined as the shift of Fermi level with respect to the bottom of the conduction band, can be approximated using the relation [20,25]:

$$\Delta E_{BM} = \frac{2}{2m^*} (2\pi^2 \bar{n})^{3/2} \qquad \dots (8)$$

Where:  $m^*$  is the electron effective mass, and n is the electron density determined from Hall effect measurements .

Optical constants, such as refractive index (n), extinction coefficient (k), and real ( $\epsilon_r$ ) and imaginary parts ( $\epsilon_i$ ) of dielectric constant were calculated [26,27].

$$k = \frac{\alpha \lambda}{4\pi} \qquad \dots (9)$$

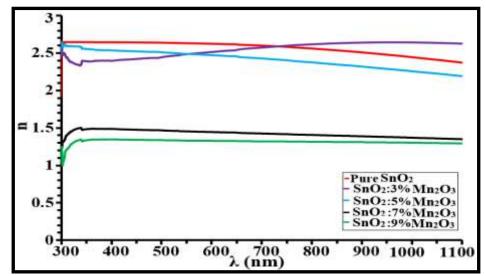
$$\varepsilon_r = n^2 - k^2 \qquad \dots (10)$$

$$\varepsilon_i = 2nk$$
 ... (11)

$$n = \left[\frac{4R}{(R-1)^2} - k^2\right] \frac{1}{2} - \frac{(R+1)}{(R-1)} \qquad \dots (12)$$

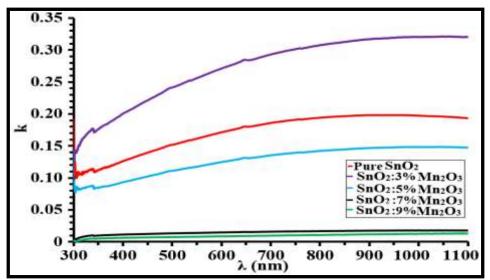
$$R = \frac{(n-1)^2 + k^2}{(n+1)^2 k^2} \qquad \dots (13)$$

Where: R is the reflectance. It can be noticed from Figure (5) and Table (3) that (n) generally decreased with the doping concentration. The behavior of the refractive index can be explained that the addition of  $Mn_2O_3$  leads to the decrease of the packing density of  $SnO_2$ , which in turn increases the propagation velocity of light through the sample resulting in the decrease in the values of (n), where (n) represents the ratio of light velocity in vacuum to velocity through the medium [28].



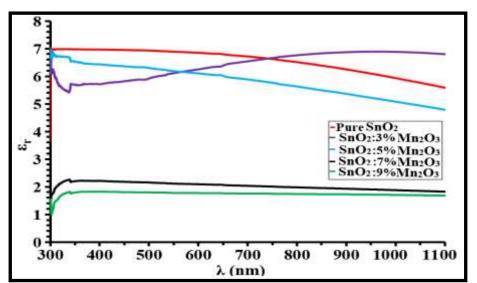
**Figure 5:** Variation of the refractive index of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios with wavelength.

The extinction coefficient (k) behavior is shown in Figure (6). The extinction coefficients values decrease due to absorption and grain scattering [18]. In addition, if the increase of the  $Mn_2O_3$  ratio reduces the absorption coefficient or absorbance, k is reduced.

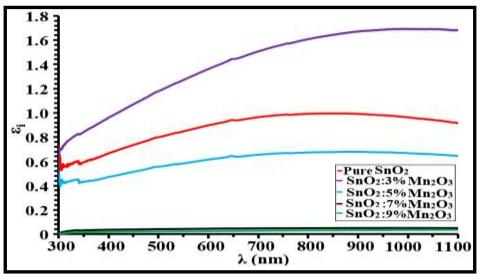


**Figure 6:** Variation of the extinction coefficient of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios with wavelength.

The spectral distribution of  $\varepsilon_r$  and  $\varepsilon_i$  are shown in Figures (7) and (8). It is obvious that  $\varepsilon_r$  and  $\varepsilon_i$  exhibit the same manner as n and k, respectively, and the same explanation can be given.



**Figure 7:** Variation of the real part of the dielectric constant of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios with wavelength.



**Figure 8:** Variation of the imaginary part of the dielectric constant of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films at different doping ratios with wavelength.

**Table 3:** optical parameters of SnO<sub>2</sub> and SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> films with different doping ratios at  $\lambda$ =550 nm.

Mn%	Τ%	α (cm <sup>-1</sup> )	k	n	Er	Ei	Eg(eV)
0	47.81	36906	0.162	2.628	6.883	0.850	3.50
3	74.64	14624	0.064	2.104	4.424	0.270	3.40
5	58.48	26830	0.117	2.490	6.184	0.585	3.45
7	93.81	3195	0.014	1.453	2.112	0.041	3.50
9	96.38	1842	0.008	1.331	1.772	0.021	3.55

# **Conclusion:**

Pure SnO<sub>2</sub> and doped SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> thin films of different doping ratios (0, 3, 5, 7, 9) % wt. deposited on glass substrates were prepared at ambient temperature using the pulsed laser deposition technique. The structure of SnO<sub>2</sub>: Mn<sub>2</sub>O<sub>3</sub> was studied by XRD, which indicates the best crystalline in a tetragonal structure. It revealed that the grain size of the SnO<sub>2</sub> films decreases as doping increases. The optical properties were studied with a UV-Vis spectrophotometer. The study showed that SnO<sub>2</sub> films had allowed direct transitions. The energy band gap varied from (3.5 to 3.55) eV with an increasing Mn<sub>2</sub>O<sub>3</sub> doping ratio. The transmittance increased while the extinction coefficient (k) and the refractive index (n) decreased with the doping ratio increase. The behavior of the real  $\varepsilon_r$  and the imaginary  $\varepsilon_i$  part of the dielectric constant exhibited the same manner as n and k, respectively.

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